

Bonded Abrasives



Rubber Control & Centreless

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CUMI was the first abrasive manufacturer to import-substitute Rubber Bonded control wheels and Centreless wheels in India, where it enjoys 90% market share.

Special features of these wheels are

- ▶ Longer wheel-life
- ▶ Lesser dressing frequency
- ▶ Superior form retention
- ▶ Superior surface finish

CUMI offers rubber bonded control and centreless grinding wheels for

- ▶ Bearing Industry
- ▶ Automobile Industry
- ▶ Hydraulic Industry
- ▶ Cutting Tool Industry

Product Recommendation

Feedmaster Regulating Wheels

For all conventional Centreless applications	A80 RR
For fine and precision applications	A120 RR A 150 RR

Grindmaster Centreless Grinding Wheels

For Tapper Roller OD	
Grinding - Roughing	A80 LRT1
Finishing	A220 LRT1
Combined Roughing and Finishing	A80 LRT1
For Needle Roller OD	
Grinding - Roughing	A120 LRT1
Finishing	A220 LRT1
For Shock Absorber OD	
Grinding - Finishing	AA80 LRT1 A220 LRT1

Product Range - Rubber Control Wheels

Size Range	Diameter	50 - 600 mm
	Thickness	Max. thickness 250 mm single piece
Grain	Brown Aloxite	
Grit Size	60 and Finer upto 180	
Grade	R or T	
Bond	Rubber - R	

Product Range - Rubber Centreless Wheels

Size Range	Diameter	50 - 600 mm
	Thickness	Max. thickness 250 mm single piece
Grain	Brown Aloxite	
Grit Size	60 and Finer upto 220	
Grade	L or M	
Bond	Rubber - RT1	